

D-955 Properties		ASTM Test Method	Typical Values			
Gauge			60	75	100	125
Yield (sq. in. per pound)			50,000	40,000	30,000	24,000
Haze (%)		D 1003-95	3.1	3.3	3.7	4.4
Gloss (%)		D 2457-90	87	87	87	87
Clarity (%)		D 1746-92	86	85	81	76
Instrumented Impact Strength (lbs)		D 3763-95a	18.8	23.9	33.2	36.8
Coefficient of Friction (film-to-film, kinetic)		D 1894-95	0.22	0.22	0.23	0.23
Water Vapor Transmission Rate (gms/100sq. in./24hrs.);100%RH,100°F		F 1249-90	1.3	1.1	0.9	0.7
Oxygen Transmission Rate (cc/m²/24hrs. @ 73° F, 1atm)		D 3985-95	8,548	6,726	4,941	3,350
Tear Propagation (gms)	LD*	D 1938	3.8	5.3	8.5	12.8
	TD**		4.9	6.0	9.2	12.7
Elongation at Break (%)	LD*	D882-95	95	110	125	150
	TD**		30	135	140	145
Minimum Use Temperature			-60° F			
Maximum Storage Temperature			90° F			
LD*					TD**	
Tensile Strength (psi)		D 882-95	17,500		19,000	
Modulus of Elasticity (psi @ 73° F)		D 882-95	60,000		65,000	
Free Shrink (%)		D 2732-3				
	@200° F		14		20	
	@220° F		22		33	
	@240° F		57		60	
	@260° F		77		77	
Shrink Tension (psi)		D 2838-95				
	@200° F		350		500	
	@220° F		400		570	
	@240° F		440		600	
	@260° F		440		535	
	@280° F		420		450	

\*Longitudinal Direction    \*\*Transverse Direction

This information represents our best judgement based on the work done, but the Company assumes no liability whatsoever in connection with the use of information or findings contained herein. D-955 complies with the requirements of the Federal Food, Drug and Cosmetics Act, as amended, for the packaging of all foods, with the exception of high alcoholic, at temperatures of 65°C and below.