

USA Series – Uniform Semi-Automatic*

Interpack's™ USA Series Case Sealers are adjustable, operator-fed machines that apply carton-sealing tape to the top and/or bottom of corrugated cases. Available in bottom belt, side belt or top & bottom belt drives, a selected Interpack™ Case Sealer will process all uniform applications. From RSC's to One Piece Folders to Side Sealed cases, Interpack's® USA Series has the right machines to fit your case sealing requirements.

USA Series Features:

- Dual column construction
- Self-tensioning and self-tracking belt drives provide low maintenance and quick and simple belt change
- Self-centering side rails or side drives for rapid case width set up
- Slide & Lock upper head for rapid case height set up
- Most models feature offset tape heads to process cases as low as 2" tall
- All models feature a Second Generation HSD® 2000-ET II Tape Head
- 1/3 HP gearmotors
- Available in powder coated steel or food grade stainless steel

USA 2036-TB Top & Bottom Belt Drive

Our premium top and bottom belt drive captures the case between four moving belts and contacts the corrugated at its strongest point of the case. The USA 2036-TB is ideally suited to process unstable, lightweight and void fill cases. The USA 2036-TB will process oversized cases up to 36 inches tall giving it the flexibility to process a wider range of case sizes.



USA 3036-SB Oversized Side-Belt Drive

Specifically engineered to process oversized cases as large as 30 inches wide and 36 inches tall. With its high torque 1/3 horsepower gearmotors, 4-inch tall side belts and extra heavy duty construction, the USA 3036-SB can process cases as heavy as 125 pounds. 3" wide HSD® 2000-ET II taping heads are standard.



USA 20-B Bottom Seal Only Side-Belt Drive

The USA 20-B is designed to seal the bottom of RSC cases prior to packing. It is also useful for sealing full telescopic cases.





USA 2024-BB Bottom-Belt Drive

Bottom belt drive is the most basic drive style and provides an economical solution for many case sealing requirements. Bottom belt drive is ideal when case coding is required on the lower portion of the case. Its self-centering arching side rails ensure simple case size set-up.



Economical Bottom Belt Drive



USA 2024-SB Side-Belt Drive

Side belt drive is an upgraded drive style. It captures the case between two moving belts reducing downward force on the case during processing. The USA 2024-SB is an ideal choice for processing narrow, lightweight, or void filled cases. Its selectable, floating upper assembly is perfect to process compressible overfills. With features like tilt-up top tape head, interchangeable 2" or 3" taping heads, standard top squeezers, adjustable infeed guides to retain the case during packing, reversible operator controls and telescopic leg extensions, the USA 2024-SB surpasses the competition and provides an affordable upgrade to world class performance.



Premium Side Belt Drive

*Shown with optional pack tables & casters.